

Pressure Sensitive Adhesive Coated

RECOMMENDED SUBSTRATES		Hot Melt PSA					Hot Melt FR PSA
Substrates	Surface Energy of Substrate	D82	H96	G62	H73	H18	FF85
Acrylic	HE	1	1	1	1	1	1
Aluminum	HE	1	1	1	1	1	1
Glass	HE	2	2	2	2	2	2
Plywood		2	2	2	2	2	NR
Polycarbonate	HE	1	1	1	1	1	2
PET	HE	2	2	2	2	2	2
Polypropylene (PP)	LE	2	2	2	2	2	2
Polyethylene(PE)	LE	2	2	2	2	2	2
Vinyl Flexible	LE	NR	NR	NR	NR	NR	NR
Vinyl Rigid	HE	NR	NR	NR	NR	NR	NR
Stainless Steel	HE	1	1	1	1	1	1
EVA	LE	2	2	2	2	2	2

Softening Point

110°C±7°C

93°C

125°C±7°C

HE=High Surface Energy LE=Low Surface Energy 1=Recommended 2=Good NR=Not Recommended

